



11009-22.JVD.282664

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

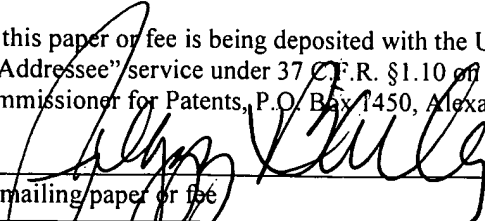
In re patent application of:)
Alan R. Pfaff Jr.)
Serial No.: 10/630,342)
Filed: July 30, 2003)
METHOD AND APPARATUS FOR)
SCRAP REMOVAL FROM ROTARY DIES)
Before the Examiner
Group Art Unit 3724
May 20, 2004

SECOND PRELIMINARY AMENDMENT

Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313

Sir:

Please consider the following amendments and remarks. Please charge the large entity fee of \$18 for one additional dependent claim to the American Express Account listed on the enclosed charge authorization form. No additional fees are believed to be due; however, if any additional fees are deemed necessary, please charge said fees to Deposit Account No. 23-3030, but not to include payment of any issue fee.

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